

Disclaimer: This installation guide is intended to clarify the install of your new SOUL exhaust component. **Please read this guide in full before beginning installation.** Do take proper precautions and safety measures when working on your vehicle and perform this work at your own risk.



Please ensure that all components listed below are accounted for before beginning installation:

INCLUDED COMPONENTS

- (1) Cast X Pipe
- (2) 2.25"AccuSeal Clamps
- (2) Exhaust Tips
- (2)* SEC 60 Swivel Seal Clamps (single wall tips only)

Packing Sign Off _____

Shipped on ____ / ____ / ____



Step 1: Loosen and remove the 13mm flange nuts on both overaxle pipe flanges of the factory exhaust.



Step 2: Remove the PSE vacuum line if your vehicle has the Porsche Sport Exhaust.



Step 3A: Locate the OEM band straps holding up the muffler on the passenger and driver side.



Step 3B: Loosen both driver and passenger straps but do not yet remove the 6mm allen bolt on them.



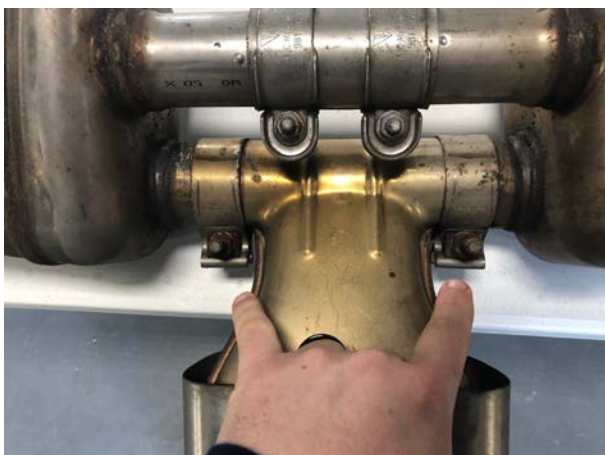
Step 3C: Each bolt can now be swung free to release band strap. Remove band straps.



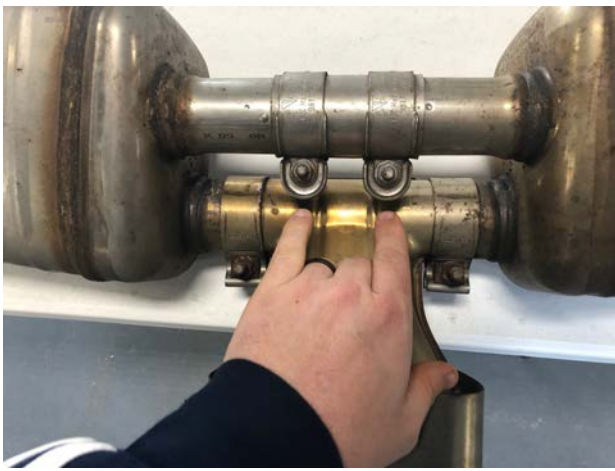
Step 4: The muffler is now being supported on these hangers. Lift the muffler and begin to pull towards the rear.



Step 5: The OEM muffler can now be pulled from the vehicle. We recommend two sets of hands or the use of a jack to support the weight of the muffler as it is quite heavy.



Step 6: With the exhaust system off the vehicle Loosen both 15mm band straps on OEM tip.



Step 7: Loosen both 13mm clamp bolts.



Step 8: Separate the muffler halves.



Step 9: Your new X pipe can be slid onto the mufflers.



Step 10: Reassemble the rear exhaust with the new X pipe. Snug all the clamps.



Step 11: Reinstall the exhaust in the opposite steps of its removal.

Step 12: Slide the tips over the muffler outlet pipes setting the depth to your preference and tightening the hardware to secure them into place.

Step 13: Ensure all hardware is tight and enjoy your new look!



BE SURE TO THOROUGHLY CLEAN YOUR NEW EXHAUST COMPONENTS TO REMOVE FINGERPRINTS BEFORE STARTING

You have now successfully completed the installation of your new Soul Performance Products exhaust components! Thank you for your business and if you have any questions during/after the installation please do not hesitate to call or email at the details below.

 You may find that after your first full heat cycle of the exhaust that you need to re-adjust the tip placement to your liking. Additionally, the tone and sound of your exhaust will likely change as the mufflers get broken in, roughly a thousand miles or so.

 You may notice smoke and fumes coming from the system upon first starting up the vehicle. This is due to oils used in manufacturing and is not a problem. The smell will dissipate in a short period of time after the exhaust has reached normal operating temperature.

SOUL PERFORMANCE PRODUCTS

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